Washer, Electrical Equipment Bond

WEEB
Patent Pending

INSTALLATION INSTRUCTIONS

For HatiCon Solar Mounting System only

Please read carefully before installing.

Burndy LLC. recommends that the sufficient details of the installation be submitted to the AHJ for approval before any work is started.

Products are tested to UL 467, CAN/CSA-C22.2 No. 41 US/Canadian standards for safety grounding and bonding equipment
The WEEB family of products can be used to bond anodized aluminum, galvanized steel, steel and other electrically conductive metal structures. All installations shall be in accordance with NEC requirements in the USA and with CSA C22.1 in Canada. The WEEBs are for use with modules that have a maximum series fuse rating of less than 25A.

**Standard Top Down Clamps**

The WEEBs used for bonding the PV modules to the mounting rails are compatible with various cross-sections of module frames. The following are examples of module frames that are compatible. Notice that the WEEB teeth are positioned completely under the edge of the module frame.

![Diagram of compatible module frames](image)

The following is an example of a module frame that is incompatible with the WEEB. The upper lip of the module frame locates the frame against the midclamp so that the WEEB teeth do not fall under the frame at the correct location. This will cause an improper embedding.

![Diagram of incompatible module frame](image)
WEEB COMPATIBILITY

Module frames like those shown here may have a ridge or lip on the bottom edge of the frame that would prevent the WEEB teeth from fully embedding.

Important Note:

Inspect each module frame used with a WEEB to ensure that the bottom mounting face of the frame is flat, and that there are no hinderances to embedding WEEB teeth. Do not use a module with a frame that prevents the WEEB teeth from embedding fully.
WEEB-CCR on Boxed Module Frames

Certain module frames do not have enough structural strength to withstand the force required to embed a WEEB. These frames will deform and therefore not allow sufficient penetration of the WEEB teeth. The general requirements for minimum module frame thickness of "boxed" type module frames are illustrated below.
Use WEEB-CCR to bond solar modules to module mounting rail.

Use two (2) WEEBLug-15.8's to electrically connect mechanically spliced rails.

Use one WEEBLug-15.8 assembly per rail to connect system to equipment ground conductor.

**Important notes**

1. Use general purpose anti-seize compound on fastener threads when installing WEEBs.
2. The NEC section 690.43 states, "Exposed non-current carrying metal parts of module frames, equipment, and conductor enclosures shall be grounded in accordance with 250.134 or 250.136(A) regardless of voltage."
3. WEEBs are intended for SINGLE USE ONLY. Functionality will not be guaranteed if reused.
Install end clamps according to manufacturers specifications
Place a WEEB-CCR on the HatiCon Solar Rail with the tabs down engaging the rail.

Take a Mid-Clamp AK HD Assembly and clip it onto the rail over the WEEB-CCR.
Install WEEB-CCR and mid clamp assembly in position. Do not tighten hardware yet.

Slightly lift solar module and slide it over the WEEB-CCR teeth and under the mid clamp assembly, ensuring the module frame is flush against the midclamp.

WEEB teeth will automatically be aligned under the edge of the module when mid clamp assembly is correctly installed.

**Important note:**
To correctly install mid clamp assembly, ensure that the bolt is perpendicular to the mounting rail and both sides of the solar modules are completely positioned against the mid clamp. Refer to WEEB compatibility page for illustrations. Visually check that WEEBs are properly positioned.
Important note: WEEBs are for SINGLE USE ONLY! Do not torque fasteners down if position of solar modules is not finalized. Only slightly tighten fasteners to keep modules in place.

When position of solar modules is finalized, **torque M8 fasteners to 12 ft-lb / 16.3 N-m** using general purpose anti-seize compound on threads.

Assemble end clamp to manufacturer’s specification.
WEEB-CCR LAYOUT

EVEN NUMBER OF MODULES IN ROW

\[
C \times R = 4 \times 1 \\
\text{WEEB-CCR NEEDED} = C \times R = 4 \times 1 = 4
\]

X DENOTES PLACES TO INSTALL WEEB-CCR

ODD NUMBER OF MODULES IN ROW

\[
C \times R = 5 \times 1 \\
\text{WEEB-CCR NEEDED} = [C+1] \times R = [5+1] \times 1 = 6
\]

X DENOTES PLACES TO INSTALL WEEB-CCR

Note:
When replacing a single faulty module, also remove the adjacent module which contacts the same WEEBs as the faulty module. This will ensure that there are never ungrounded modules in the array.
Install WEEBLug-15.8 assembly and **torque M8 T-Bolt fasteners to 12 ft-lb / 16.3 N-m** using general purpose anti-seize compound on threads.

**Important note:**

1. WEEB-15.8 that sits under the WEEBLug is for SINGLE USE ONLY. Ensure position is correct before tightening down.
2. The WEEBLug-15.8 may be used with a maximum equipment ground wire of 6 AWG.
Lay in equipment ground conductor and **torque terminal screw to 7 ft-lb / 10 N-m.**
SPLICE KIT ASSEMBLY

1) Install HatiCon Solar Splice Bar according to manufacturers instructions

2) Torque M8 T-bolt hardware 12 ft-lb / 16.3 N-m using general purpose anti-seize compound on threads.

3) Lay in 6 Gauge EGC Wire. Leave slack in 6 Gauge EGC in case of splice expansion

4) Tighten the terminal screw with 7ft-lbs / 10 N-m of torque

Use two (2) WEEBLug-15.8's and a short section of 6 Gauge EGC wire to create a splice.